

Technical Data Sheet

Product: **GrainEx Base Coat**Reference: **PP-GNX-BASE**

Description

PlasPaint GrainEx Base is a specially prepared pre-mixed base colour that is formulated to work hand in hand with the GrainEx Patina providing exact colour matches to popular wood / foil colour options. It is an industrial quality highly versatile Polyurethane Acrylic paint specifically designed to provide outstanding performance on a variety of substrates. It can be applied directly onto Fibreglass (GRP), Rigid Plastics such as ASA, ABS as well as UPVc (PVCu), Steel and Aluminium.

Recommended Substrates

Fibreglass (GRP), Rigid Plastics such as ASA, ABS as well as UPVc (PVCu), Steel and Aluminium

Features and Benefits

Excellent Surface Adhesion | UV stable and weather resistant | Excellent scratch resistance | Excellent chemical resistance | Can be machined after cure | Available in Matt, Satin and Gloss | Matching most popular woodgrain colours | Available in 1Ltr and 2.5Ltr tins

Mixing and Application

Mix with Plaspaint Catalyst at 20%.

Apply material using gravity fed spray gun or automatic spray machinery.

All substrates must be prepared using CR degreaser or foil safe degreaser.

For PVCu use a fine scouring pad dipped in water and lightly rub the surface of the white profile creating a very fine surface key. Wipe dry with a soft tissue and then using a soft cloth wipe the surface clean using CR degreaser before applying Plaspaint.

Chemical Properties

Colour: Selected Colours

Product viscosity: 40sec ± 3sec Cup: FORD 4

Application viscosity: 25sec ± 5sec

Cup: FORD4

Touch dry at 20oC: 30 minutes Total dry at 20oC: 6 hours

Full cure 7days

Mixture Pot-life: 4 hours

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