



## Description

PlasPaint Crackle Effect is a pre-blended ready to use paint that is easily applied using a conventional spray gun. It is available in a range of colours such as black, gold, white, copper and silver. Crackle Effect Spray Paint is applied over a contrasting colour. As the crackle effect dries the surface fractures revealing the contrasting base colour below. PlasPaint Crackle is a Pre-Mixed industrial quality highly versatile Polyurethane Acrylic paint specifically formulated to provide outstanding performance on a variety of substrates.

## Recommended Substrates

composite doors, glazing cassettes, uPVC windows, steel and aluminium

## Features and Benefits

Excellent Surface Adhesion | UV stable and weather resistant | Excellent scratch resistance  
Excellent chemical resistance | Can be machined after cure | Any colour base coat | Various top coat colours

## Mixing and Application

1. Take Crackle A and stir well, add 14% of UT pigment for desired colour.
2. Apply material using gravity fed spray gun approx. 120g/M2 & leave 20minutes to dry
3. Take Crackle B stir well making sure it is a contrasting colour to Crackle A and apply using gravity fed spray gun. Allow time for the crackle effect to work
4. Apply a protective topcoat using PlasPaint matt or gloss base with catalyst.

All substrates must be prepared using CR degreaser or foil safe degreaser. For PVCu use a fine scouring pad dipped in water and lightly rub the surface of the white profile creating a very fine surface key. Wipe dry with a soft tissue and then using a soft cloth wipe the surface clean using CR degreaser before applying Plaspaint Crackle Effect.

## Chemical Properties

Product density: 1,01 g/cm<sup>3</sup> ± 0,010 at 20oC  
Colour: Various  
Product viscosity: 35sec ± 3sec Cup: FORD 4  
Application viscosity: 25sec ± 5sec Cup: FORD 4

Touch dry at 20oC: 30 minutes  
Total dry at 20oC: 6 hours  
Mixture Pot-life: 4 hours

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